



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-689-013
Job Sheet 189776



007828

Part No: D350-689-013

Job Qty: 1 pcs

Part Name: Floor Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV C SHEET 36 IPP rev D 06.02.07 Re-format ec IPP rev E 06.02.28 Fixed typo ec IPP rev.F 07.01.02 per dsi 9311 ec IPP Rev:G 10.06.07 remove qty 1 D3033-1 DD ver:EC IPP REV:H 11.11.17 PER IIN REV B DD VERF;EC IPP REV:I 11.11.24 AS PER ECN11-674 DD VERF:EC IPP REV:J 12.11.20 AS PER DSI9588 REV.B DD VERF:JLM

Ship Via:

chgoos

DAS 21 10
9-89 9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs	2/8/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

JAN 29 2019

DAS 9-89

[Handwritten signature]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3025-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5159826
D3027-1	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5147726
D3027-3	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5161805
D3027-5	Clip	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5161701
D3027-7	Clip	4 pcs (4 ea)	101-Packaging 1 - Pick Kit	5086076
D3032-1	Spacer	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5157254
D3033-1	Seat Track	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	5150674X1 5149602X1
D3234-1	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5157724
D3234-5	Spacer	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	5161729
D4575-1	Beam	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5045034
D4575-3	Doubler	1 pcs (1 ea)	101-Packaging 1 - Pick Kit	5025079
MS21059L3	Nut Plate	12 Ea (12 ea)	101-Packaging 1 - Pick Kit	5083542
MS24693-S273	Screw	2 Ea (2 ea)	101-Packaging 1 - Pick Kit	5006955
MS27039-1-10	Screw	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5124663
NAS1149D0332J	Washer	6 Ea (6 ea)	101-Packaging 1 - Pick Kit	5113757
A3026-1	Channel	1 Ea		5170399

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	D3025-1	1	2	0
	D3027-1	1	5	0
	D3027-3	1	2	0
	D3027-5	1	3	0
	D3027-7	4	16	0
	D3032-1	1	6	0
	D3033-1	2	1	0
	D3234-1	1	5	0
	D3234-5	2	6	0
	D4575-1	1	2	0
	D4575-3	1	14	0
	MS21059L3	12	72	0
	MS24693-S273	2	395	0
	MS27039-1-10	6	253	0
	NAS1149D0332J	6	2,738	0

Part Specifications

Specifications could not be found.



Container No: S150175



Part: D350-689-013

Job No: 189776

Serial No/Batch: S150175

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-33 Issue 1 FAA STC SR016201

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

+ D3026-1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier Quality ☐			
Date: 19/2/2	Sequence #: _____	QTY Affected: _____		MRB (QSI042) INSP <i>19/2/2</i>	
Description Work Order Deviation Typo in 11N parts list. Kit does not include MS20470AD4 rivets. Rivets are customer-supplied.		Disposition Do not include MS20470AD4 rivets <i>19/2/2</i>		Completed By <i>19/2/2</i> Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details: _____			

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
1						D3025-1	BEAM
1						D3026-1	CHANNEL
1						D3027-1	CLIP
1						D3027-3	CLIP
1						D3027-5	CLIP
4			4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
1						D3032-1	SPACER
2						D3033-1	SEAT TRACK
1						D3234-1	DOUBLER
2						D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
1			1			D4575-1	BEAM
1			1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
			9			MS21042L3	NUT (OR MS21042-3)
12						MS21059L3	NUTPLATE
2						MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
6						MS27039-1-10	SCREW
6						NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)

• COPYRIGHT © 2011 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 17.03.23

Change Record

PAGE 1 OF 1

Part Number: D350-689-013

Description: FLOOR PROVISIONS

[illegible]